

# Technical Data Sheet

## AS-3000 Awning & Roofing Sealant

### Physical Properties

**Appearance:**

Non-sagging paste

**Odour:**

Mild vegetable oils

**Colours:**

White, grey, black

**Tack-free / Skin-form time:**

24 hours

**Curing time:**

24 – 72 hours depending on temperature and porosity of surface

**Application temperature:**

4 °C to 50 °C

**Service temperature:**

-5 °C to 60 °C

**Storage:**

Store in a dry and cool place with temperature below 30 °C.

**Shelf life:**

24 months

**Packaging:**

Content	Quantity/ carton
400 mL cartridge	24



### Description

ALSEAL Awning & Roofing Sealant is a one-component, high performance, paste-like sealant formulated to bond a variety of common constructions materials. It has low shrinkage, superior adhesion, outstanding durability, and adheres to most materials without the need for primer.

### Applications

- ♦ Ideal for general sealing applications with minimal movement (containers, roofs, etc.).
- ♦ It also exhibits excellent adhesion to metal, wood, glass, ceramic, etc.

### Features

- ♦ Outstanding durability
- ♦ Weatherproof
- ♦ Bonds most materials

### Technical Data

Curing system	: Oxidizing
Specific gravity	: 1.45 – 1.55
Max. joint movement	: ±3 %
Shrinkage	: 5 %

### Usage Instructions

1. Surfaces must be clean, dry and free of dirt, grease, oil or water.
2. Surfaces should be cleaned with alcohol, M.E.K. or other suitable solvent. Do not use soap or detergent.
3. For a neat finish, apply masking tape and remove it before sealant skins over.
4. Cut nozzle at 45° angle to desired bead-width and apply to substrate with cartridge gun.
5. Tool the sealant within 10 minutes of extrusion before it skins. Tack-free in 24 hours.
6. Uncured sealant can be cleaned up with mineral spirits.

### Caution

Keep out of reach of children. Safety data sheet available on request. For further health and safety information, consult the latest safety data sheet.

### Disclaimer

Every endeavour has been made to ensure that the information given herein is true and reliable but it is given only for the guidance of our customers. The company cannot accept any responsibility for the loss or damage that may result from the use of the information, due to the possibility of variations of processing or working conditions and of workmanship outside our control. Users are advised to confirm suitability of this product by their own tests.