

# Technical Data Sheet

## Product Specifications:

**Appearance:**

Liquid

**Colours:**

Black

**Odour:**

Sweet smell

**Viscosity at 25 °C:**

(LV2, 100 rpm) ASTM 2196

50 cPs

**Specific gravity:**

0.99

**Solid content:**

22 ± 2 %

**Service temperature:**

5 - 35 °C

**Packaging:**

Content
50ml / bottle
100ml / bottle

## 601 Black Primer



### Description

601 Primer is a black primer containing polyisocyanate, specially formulated to improve the adhesion between the sealant and various substrates. Suggested application to use with AS-4200 Auto Glass Sealant for automotive windshield installation.

### Applications

Suitable for preparing the surface of windshields prior to applying AS-4200 Auto Glass Sealant. It may be used on different substrates including metals, glass, ceramic coating, automotive paints, painted surface and some plastics. It may also be used as a barrier between sealant and paint to prevent the migration of plasticizers.

### Usage Instructions

1. Surfaces must be clean and dry. Clean the windshield with 603 Glass Cleaner with clean, dry cloth to clean the bonding surface of the glass.
2. Shake 601 Black Primer well before use.
3. Apply the primer with a lint-free applicator pad or brush between 5 to 40°C.
4. Reseal the container immediately after pouring the primer out.
5. Let the primer to dry for about 1 - 2 minutes before application of sealant.
6. The sealant should be applied as soon as possible after the primer is tack-free.
7. This product should be used within 24 hours after opening the container protection cover.

### Storage:

Provided the adhesive are stored dry and cool (below 25 °C) in air tight containers, the storage stability will be at least 6 months from the production date.

### Caution

This product is flammable and should be stored in cool area and out of direct sunlight. Avoid contact with eyes or skin. In case of contact with eyes, flush with water for 15 minutes and seek medical attention immediately. In case of skin contact, wipe off and wash with soap and water.

**Keep out of reach of children. Use in well ventilated areas.**

### Disclaimer

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